# Demonstration to the Manufacturers - Application for BIS certification

02 September 2025



Team from Certification Policy Departments **Bureau of Indian Standards** 

### **Structure of Presentation**

- Brief Overview
  - Housekeeping Norms
  - OTR Regulation
- Compliance to the OTR Regulation
  - Registration & Certification
  - Guidance to the Stakeholders
- Online module
  - ManakOnline demo

#### **Housekeeping Norms**

- Doubts/Queries Be relevant to the context
  - Type in the Chat-box
  - Quote OTR Registration Number, Name and Manufacturer
  - Email: cmd1@bis.gov.in 0
- Resource Materials
  - Publicly available



Presentation - scan QR code at last slide 0

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### **Omnibus Technical Regulation (OTR)**

- Notified by the Ministry of Heavy Industries
  - 28th August 2024 and amendment order dated 12 June 2025
- Certification implementation by BIS
  - Due to come into force from 01 September 2026 0
  - Apply to machines and electrical equipment listed in the 1st Schedule 0
  - Assemblies, Sub-assemblies and Components In ABEYANCE 0
  - Doesn't apply for Exports and 0
    - Construction equipment covered in CMVR Rules by M/o Road Transport & Highways
    - Goods covered under QCO orders issued under the BIS Act

#### Schedules in the OTR Order

- Three schedules
  - o **1st** List of Machinery and Electrical Equipment covered under OTR
  - o **2nd** Type B Standards (Generic Safety Standards dealing with one safety aspect or more than one type of safeguard that can be used across a wide range of machinery)
  - o **3rd** Type C Standards (Machine Safety Standards dealing with detailed safety requirements for a particular machine or group of machines)
- Type A Standard Listed in the OTR
  - IS 16819:2018/ISO 12100:2010 (Safety of Machinery General Principles for Design Risk Assessment and Risk Reduction
- If a Type C standard deviates from technical provisions dealt with by Type A or Type B standard, Type C standard takes precedence

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# **Prior Registration**

- Information declaration by manufacturers such as
  - o Name, Address (Factory & Office), PAN, GST
  - Contact details (email, office number, phone number)
  - Details of Management and Authorised person
- Register with information specific to the Machinery and Electrical Equipment
  - As listed in 1st schedule of OTR
  - Name/type and Variety
- Online portal <u>manakonline.in/MANAK/ConformityAssessment</u>
  - o Registration feature for OTR
  - www.bis.gov.in >> Conformity Assessment >> Scheme-X Certification >> Link to registration portal (OTR)

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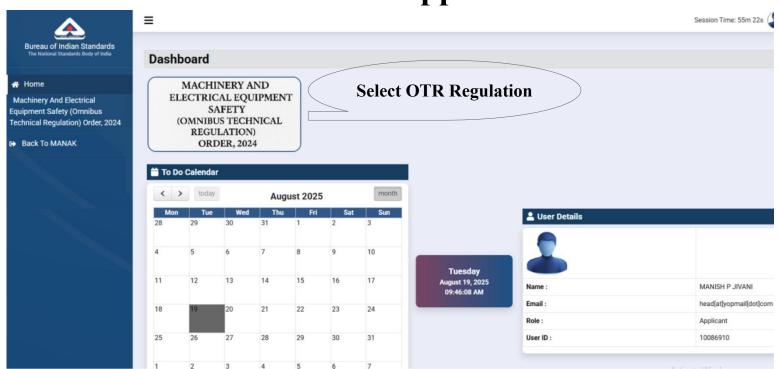
# User account for Portal and Online Registration

≡

Welcome MANISH P JIVANI **Organisation Profile Organisation Profile** Your Profile is 100% complete. Click here to edit your Organisation profile **OTR Registration** Click here to Register with BIS as manufacturer of machinery or electrical equipment **Submit Registration Submitted OTR Registration** View & Edit Registration/ Submit Application for Certification Submitted Application(s) O Applications View Licence(s) 0 Licence(s) View Certificate(s) O Certificate(s) View 0 Application(s) View **Draft Applications Payment Receipt** View

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# **Certification Application**



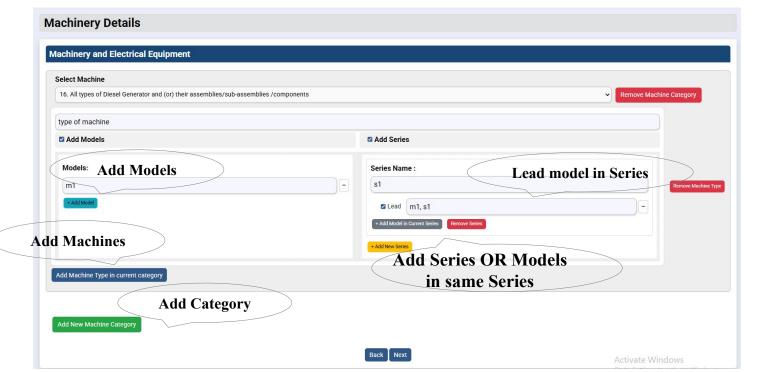
### **Apply for BIS Certification**

- Licence to use BIS Standard Mark [Continuous production]
- Certificate of Conformity (CoC) [Particular lot/batch]
- Technical file for product Grouping criteria
- Contents below



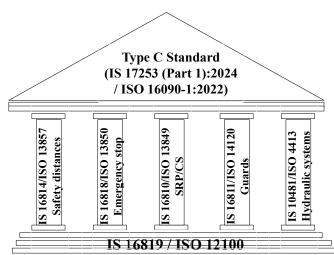
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# **Certification Application**



#### **Selection of Specifications - Use Standards**

- Type-A standards (basic safety standards) giving <u>basic</u> <u>concepts</u>, principles for design and general aspects that can be <u>applied to machinery</u>;
- Type-B standards (generic safety standards) dealing with <u>one</u> safety aspect or one type of safeguard that can be used across a wide range of machinery:
  - Type-B1 standards on particular safety aspects (e.g. safety distances, surface temperature, noise);
  - Type-B2 standards on safeguards (e.g. two-hand controls, interlocking devices, pressure-sensitive devices, guards);
- Type-C standards (machine safety standards) dealing with detailed safety requirements for a particular machine or group of machines.



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**Certification Application** 

**Upload Technical File** 

	Machine Category: 16. All types of Diesel Generator and (or) their assemblies/sub-assemblies /components				
Select	Machine Type: type of machine	Model Name: m1			
tandards	Type A Standard*				
	IS 16819 : 2018 / ISO 12100 : 2010				
	Select Applicable Type B Standard(s)				
	×IS 16806 : PART 2 : 2018 / ISO 29042 : PART 2	: 2009			
	Select Applicable Type C Standard(s)				
Upload	× Clause 6.6 of IS 12258 : 1987				
chnical File	upload File*				
	Choose Files 4 files				

#### Fee structure: Scheme - X

- Application fee for licence /CoC ₹ 2,000
- Certification fee for licence to use BIS Standard Mark ₹ 25,000 / year
- Certification fee for CoC ₹ 10,000
- Fee for review of technical file ₹ 20,000 / technical file
- Inspection fees ₹ 20,000 / manday
- Incentives for priority sectors (<u>Details available on BIS website</u>)
  - o 80% Micro scale or start-up, 50% Small scale, 20% Medium scale units
  - Additional 10% for Women MSMEs or Units in North-East areas

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# **Certification Process: OTR regulation**

- Desk audit Standards, risk assessment and compliance report
- Site audit Demonstrate safety compliance
- Licence validity duration
  - o 3 to 6 years followed with renewals
- CoC for **one-time** production with **no renewal** 
  - Specific prototype or for a particular lot/batch
- Procedural Guidelines
  - Available on BIS website
  - www.bis.gov.in >> Conformity Assessment >> Scheme-X Certification >>
     Certification Process

#### Guidance to the Manufacturers

- Machine category specific guidelines based on specific requirements as per applicable **Type C Standard** (mapped in OTR)
- Issued for 4 categories as of now (Metal cutting, Machinery for working with rubber and plastic, DBOs, Semi-conductor power inverter)
- Contents:
  - Machine specific requirements to be submitted in Technical File (Section B)
  - Series/Grouping guidelines for Grant/Change in Scope of licence (Section C)
  - Labelling and Marking requirements (Section D)
  - Scope of licence/CoC (Section E & F)

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# **Section B: Product Specific Guidance Documents**

- Compliance to the Indian standards and Essential requirements to be submitted in the Technical file of the Machine
- Suggestive checklists for evaluation of conformity to applicable Indian Standards and
  Risk Assessment Sheet and their verification, for various types of
  Machines/Equipment (For both Type C Standard is available as well as for which
  Type C Standard not available)
- Compliance of the Safety related Parts of Control System (SRP/CS) for various Machines as specified in respective Type C Indian standard to be submitted in the Technical file of the Machine

# **Section C: Product Specific Guidance Documents**

- Customized, case specific
- Family of models and lead model concept based
- All the models (by name/ number/ code, as uniquely defined by the manufacturer) of the machine of each type (viz. Milling Machines, Electro-discharge Machines, Presses etc.) to be declared by manufacturer.
- While declaring a family of models, similarity of risks including Type of Hazards which
  are associated with the members of the family of machines shall be considered. Model
  posing highest risk and hence employing the maximum safety features shall be declared as
  the lead model of the family.
- Series of models technical file of only lead model is to be submitted
- Stand alone model- Technical file of each such model is to be submitted
- BIS may agree/modify/not agree to such groupings proposed by manufacturer

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# **Section E:** Scope of Licence

Product Scope of Licence		Standard Mark		
Metal cutting machines	Please see annex attached	IS 16819:2018/ISO 12100:2012 L- XXXXXXXXX		

Type of	Models covered		Conforming to Indian Standard(s) or Essential
Machine/Equipment	Model	Model	requirements
	number/name as	number/name	
(Milling Machine or	uniquely	as uniquely	
Electro- Discharge	identified, of the	identified, of	
Machine or Turning	lead model in the	the machines	
Machine or Presses	family	covered in the	
etc.)		family	
Electro- Discharge	LM-EDM-1	EDM-1-1	IS 16819/ISO 12100
Machine		EDM-1-2	IS 17259: 2020/ ISO 28881: 2013
		EDM-1-3	
Electro- Discharge	LM-EDM-2	EDM-2-1	IS 16819/ISO 12100
Machine		EDM-2-2	IS 17259: 2020/ ISO 28881: 2013
		EDM-2-2	
Milling Machine	LM-MM-1	MM-1-1	IS 16819/ISO 12100
_		MM-1-2	IS 17253 (Part 1): 2024/ISO 16090 (Part 1): 2022
		MM-1-3	

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# **Section F: Scope of CoC**

Overview

			_		
Type of	Models covered		Conforming	Lot No./ Batch no. with	Date/month of
Machine/Equipment	Model	Model	to Indian	serial numbers of the	manufacturing of the
	number/name	number/name	Standard(s)	Machine (fromto)	Machine
(Either Milling	as uniquely	as uniquely	or Essential		
Machine or Electro-	identified, of	identified, of	requirements		
Discharge Machine	the lead	the machines			
or Turning Machine	model in the	covered in			
or Presses etc.)	family	the family			
Milling Machine	LM-MM-1	MM-1-1	IS	Batch no MM 01	January 2025 to March
			16819/ISO	Serial No. 001 to 200	2025
			12100		
			IS 17253		
			(Part 1):		
			2024/ISO		
			16090 (Part		
			1): 2022		
Milling Machine	LM-MM-1	MM-1-2	IS	Batch no MM 02	January 2025 to March
_			16819/ISO	Serial No. 201 to 300	2025
			12100		
			IS 17253		
			(Part 1):		
			2024/ISO		
			16090 (Part		
			1): 2022		

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# DEMO:

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# Thank You!

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