

**FI. No. 9/28/2019-HE&MT-Part(1) [E-28771]**

**Government of India  
Ministry of Heavy Industries  
HE&MT Section**

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Room No. 327, Udyog Bhawan,  
New Delhi. Dated: 04<sup>th</sup> August, 2025.

To,  
Members of the Subcommittee on Plastic Machinery.

**Subject: Minutes of the 2nd Meeting of the Subcommittee on Plastic Machinery under the Chairpersonship of Shri Shubhankit Srivastava, Deputy Secretary, Ministry of Heavy Industries, held on 24.07.2025 in Udyog Bhawan, New Delhi.**

Madam/Sir,

I am directed to refer to the subject mentioned above and to forward herewith the minutes of the 2nd Meeting of the Subcommittee on Plastic Machinery under the Chairpersonship of Shri Shubhankit Srivastava, Deputy Secretary, Ministry of Heavy Industries, held on 24.07.2025 in Udyog Bhawan, New Delhi, for information and further necessary action.

**Encl: As above.**



**(Arnab Kumar Show)  
Consultant, MHI**

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Copy to:

1. PPS to Joint Secretary, MHI.
2. PA to Director (HE&MT), MHI.

**Government of India**  
**Ministry of Heavy Industries**  
**HE&MT Division**  
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**Minutes of the 2nd Meeting of the Subcommittee on Plastic Machinery under the Chairpersonship of Shri Shubhankit Srivastava, Deputy Secretary, Ministry of Heavy Industries, held on 24.07.2025 in Udyog Bhawan, New Delhi.**

The 2nd Meeting of the Subcommittee on Plastic Machinery was held on 24.07.2025 under the Chairpersonship of Shri Shubhankit Srivastava, Deputy Secretary, Ministry of Heavy Industries (MHI), in Udyog Bhawan, New Delhi. The list of participants is enclosed in **Annexure**.

2. At the outset, the Chairperson welcomed all participants. MHI made detailed presentation, highlighting the following major points: -

2.1. The Subcommittee on Plastic Machinery has been constituted in accordance with the recommendations made during 1st meeting of the Technical Committee to monitor and streamline the implementation of the “Machinery and Electrical Equipment Safety (Omnibus Technical Regulation) Order, 2024” (OTR), held on 29.04.2025.

2.2. The 1st meeting of the Subcommittee on Plastic Machinery was held on 2<sup>nd</sup> June 2025. An Action Taken Report (ATR) was sought from the members regarding the recommendations made in the 1st Meeting.

<b>Key Point</b>	<b>Major Recommendations of 1<sup>st</sup> Meeting of Subcommittee held on 02.06.2025</b>
Review of HS codes	Members will review and share feedback on the list of HSN codes relevant to their sector, keeping in view that the products falling under such HSN codes, particularly where standardization gaps exist or clarification is needed.
Implementation Timeline	Members will suggest product-wise implementation timelines for OTR, based on available BIS sources, ensuring that existing operations remain uninterrupted.
Sector-specific FAQs	Members and Industry Associations will submit sector-specific FAQs after consulting with industry partners and stakeholders.
Type C Standards	Members and Industry Associations may review existing Type C standards (Machine Safety Standards dealing with detailed safety requirements for a particular machine or group of machines) and suggest new Type C standards, if any, under the Third Schedule of the OTR.

3. Thereafter, the agenda items of the 2<sup>nd</sup> meeting of the Subcommittee on Plastic Machinery were discussed in detail. The summary of discussions on the agenda items and the decisions taken by the Subcommittee are as follows.

Sl. No.	Topic	Discussion during 2nd Subcommittee Meeting	Action point	Action to be taken by
1.	Review of HS codes	<p>ATMA and PMMAI sought clarification on which HS codes (84779000, 84778090, 84778010, 84772000, and 84775100/5900) are applicable for the various equipment and components used in tyre manufacturing, including turntables, tandem mixers, tyre assembly machine tools and spares, rubber extruders, etc.</p> <p>In response, the Chairperson requested BIS to examine the requests received from ATMA, PMMAI and provide comments. All manufacturers and Industry Associations may review HS codes under OTR and suggest modifications, if any.</p>	<p>BIS to examine the requests received from ATMA, PMMAI and provide comments</p> <p>All manufacturers and Industry Associations to review the HS codes under OTR and suggest modifications, if any.</p>	<p>BIS</p> <p>All manufacturers and Industry Associations</p>
2.	Product-wise Implementation Timelines	<p>PMMAI stated that they are ready for certification of Injection Moulding machines (HS 84771000) as soon as the BIS portal is launched. They requested that machines with a capacity above 1500 tons be given priority for BIS licensing, due to the Anti-Dumping Duty (ADD) on 40–1500-ton machines.</p> <p>The Chairperson mentioned that implementation timeline for OTR has already been extended till 1st September 2026 vide <a href="#">Machinery and Electrical Equipment Safety (Omnibus Technical Regulation) Amendment Order, 2025</a>. Henceforth, all manufacturers were once again requested to share their readiness of products for the phase-wise implementation plan.</p>	<p>Industry Associations and Manufacturers will share product-wise implementation timeline for certification</p>	<p>All manufacturers and Industry Associations</p>
3.	Certification Guidelines	<p>BIS informed that <a href="#">Guidelines for Grant of BIS Certification</a> under OTR have been published. A total of 20 category-specific guidelines are planned for publication. As of now, the following four guidelines have already been released:</p> <ol style="list-style-type: none"> <li>1. <a href="#">Guidelines for Metal Cutting Machines</a></li> <li>2. <a href="#">Guidelines for Low-Voltage Switchgear and Control Gear Assemblies: Part 3 Distribution Boards Operated by Ordinary Persons (DBO)</a></li> <li>3. <a href="#">Guidelines for Machinery for Working Rubber, Plastics</a></li> <li>4. <a href="#">Guidelines for Semiconductor Converters</a></li> </ol>	<p>BIS to publish all 20 Category-Specific Guidelines for certification.</p>	<p>BIS</p>
4.	BIS Certification Portal	<p>MHI has sent multiple communications to BIS on various dates, 22.07.2025, 21.07.2025, 03.07.2025, seeking updates on the Launch date of the Certification portal.</p> <p>In reply, BIS informed that the Certification Portal will be live by 25<sup>th</sup> August 2025. Once launched, domestic</p>	<p>BIS to launch the Certification portal for OTR</p>	<p>BIS</p>

		<p>manufacturers will be able to submit applications for BIS certification under OTR through the portal, including uploading technical files. Foreign manufacturers may submit technical files offline through Authorized Indian Representatives (AIR).</p> <p>BIS further informed that a webinar will be organized shortly after the portal launch to guide domestic Industry Associations and manufacturers. Manuals on portal use will also be shared with stakeholders.</p> <p>The Chairperson advised BIS to arrange a physical workshop or demo session to provide stakeholders with a hands-on understanding of the certification process.</p> <p>The Chairperson emphasized the importance of certification timelines for foreign manufacturers, noting that BIS pre-registrations indicate the number of foreign manufacturers is higher than domestic manufacturers.</p>	<p>BIS may organize webinar/physical workshop on BIS certification portal</p> <p>BIS to clarify certification timelines for foreign manufacturers</p>	<p>BIS</p> <p>BIS</p>
5.	Sector-specific FAQs	<p>Michelin (CII), ATMA, PMMAI proposed 17 nos. Frequently Asked Questions (FAQs) for consideration of the Subcommittee regarding the Technical File examination process, conformity assessment, grouping guidelines etc. BIS clarified that most of these queries will be addressed upon the launch of certification portal and during the subsequent portal demo/webinar by BIS.</p> <p>The Chairperson appreciated the efforts of Michelin (CII), ATMA, PMMAI, and requested all other members to review the proposed FAQs for further consideration.</p>	All Manufacturers, Industry Associations, and BIS to review the proposed FAQs	BIS, Manufacturers, Industry Associations
6.	Review of Type C standards	<p>BIS representative highlighted that BIS has provided new Type C standards (Machine Safety Standards dealing with detailed safety requirements for a particular machine or group of machines), the same were discussed during the meeting and are attached in <b>Annexure III</b>.</p> <p>Stakeholders and Industry Associations were asked to suggest new Type C standards, if any, under the Third Schedule of the OTR. The objective is to assess their applicability, adequacy and to provide recommendations for their effective adoption and enforcement.</p> <p>PMMAI suggested European safety standards for specific equipment: EN1114-1 for extrusion machines and EN422 for blow molding machines.</p> <p>ATMA stated that the lead time for compliance includes engaging with suppliers, informing and training them on IS/ISO 20430:2020, sharing and interpreting the standards, developing a joint compliance roadmap for any supplier redesign or modifications, completing the BIS</p>	Industry Associations, OEMs, and BIS may suggest new Type C standards, if any, under the Third Schedule of the OTR	Industry Associations, manufacturers, and BIS

		audit, and obtaining post-audit certification, thereby ensuring alignment with IS/ISO 20430:2020 and global standards such as CE marking.		
7.	Medical Devices and Components	<p>Siemens Healthineers inquired about the components of pumps, compressors, centrifuges, toothwheels, power semiconductors, switchgear, etc., used in medical devices.</p> <p>MHI clarified that assemblies, sub-assemblies, and components are already in abeyance as per the Machinery and Electrical Equipment Safety (Omnibus Technical Regulation) Amendment Order, 2025.</p> <p>The Chairperson advised Siemens Healthineers to put this matter on the agenda of the Subcommittee on Process Plant Machinery, as these products fall under the Process Plant sector.</p>	Siemens Healthineers may provide a formal communication regarding medical devices and components to the Subcommittee on Process Plant Machinery	Siemens Healthineers

The meeting ended with a vote of thanks to the Chair.

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**List of Participants**

<b>Sl. No.</b>	<b>Name</b>	<b>Designation</b>	<b>Organization</b>	<b>Remarks</b>
1	Shri Shubhankit Srivastava	Deputy Secretary	Ministry of Heavy Industries	In Chair
2	Mohammad Israfil	Joint Director	BIS	In person
3	Shri Arnab Kumar Show	Consultant (Technical)	Ministry of Heavy Industries	In person
4	Shri Dheeraj Kr. Meena	Under Secretary	DPIIT	VC
5	Shri Sidharth Prasad	Director – Public Affairs	Michelin India Pvt Ltd (CII)	In person
6	Shri Ashish Agrawal	Manager	Michelin India Pvt Ltd (CII)	In person
7	Shri Manmeet S. Gulati	Executive	CII	In person
8	Shri Rahul Vachaspati	Executive Director	ATMA	In person
9	Shri Niral Khandhar	General Manager – Design	Nilkamal Ltd (FICCI)	VC
10	Shri Chaitanya Kaushal	Senior Trade Officer	European Union in India	VC
11	Dr. Vivek Arya	Asst. General Manager	BHEL	VC
12	Ms. Aditi Sharma	Sr Assistant Director	FICCI	In person
13	Shri Chetan Pandya	Sr. Dy. General Manager	Milacron India Pvt. Ltd. (PMMAI)	In person
14	Shri Mukund Ghumara	Manager	Siemens Ltd (FICCI)	In person
15	Shri Sudesh Kumar	Consultant	DCPC	In person
16	Mr. Hermann Wegner	Advisor, Non-EU Countries	VDMA Europe	VC
17	Shri Ankur Rajput	Senior Manager	Siemens Healthineers	VC
18	Shri Deepak Lawale	Secretary General	Organization of Plastics Processors of India (OPPI)	VC
19	Mr. Thomas Noll	Consultant	VDMA Europe	VC

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